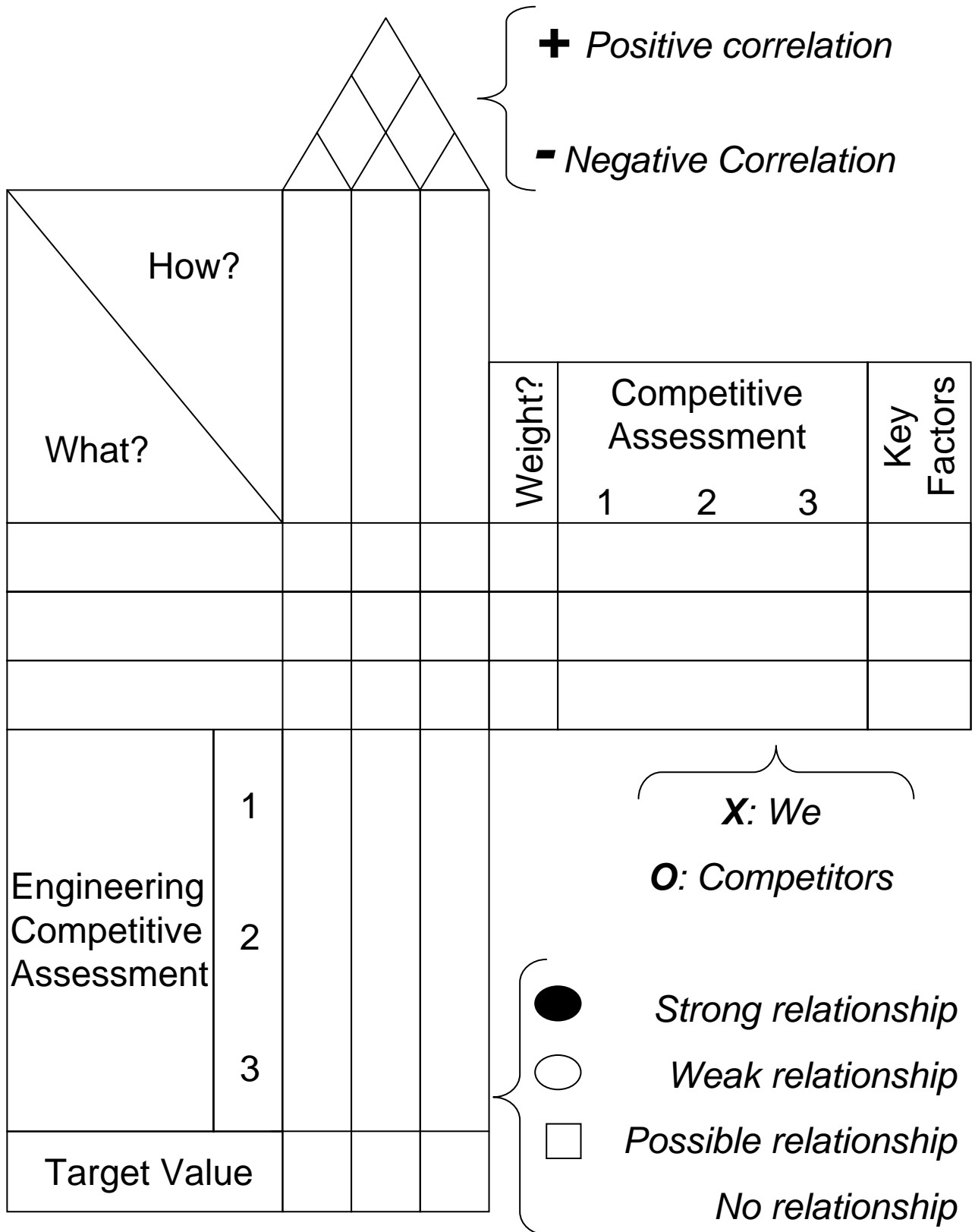


# QFD DIAGRAM



# KEY FACTORS

